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Ni and ZrO₂ promotion of In₂O₃ for CO₂ hydrogenation to methanol

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ABSTRACT

Transition metals, such as Ni, Pd, and Pt, and ZrO_2 are known as efficient promoters in M- In_2O_3 - ZrO_2 catalysts for CO_2 hydrogenation to methanol. Herein, we systematically investigated the role of Ni and ZrO_2 promoters by preparing ternary NiO- In_2O_3 - ZrO_2 catalysts and binary counterparts by flame spray pyrolysis. The highest methanol rate was obtained for the Ni(6 wt%)- In_2O_3 (31 wt%)- ZrO_2 (63 wt%) composition. DRIFTS-SSITKA shows that formate is the key intermediate in the hydrogenation of CO_2 to methanol. Kinetic analysis shows the competition between methanol and CO formation. The rate-limiting step in methanol formation is likely the hydrogenation of surface methoxy species. Ni and ZrO_2 play different promoting roles without showing synergy with respect to each other. Ni promotes hydrogenation of surface formate and methoxy species, while ZrO_2 maintains a high In_2O_3 dispersion, the smaller In_2O_3 size likely stabilizing formate and other intermediates during their conversion to methanol.

1. Introduction

Indium oxide (In_2O_3) is considered a promising catalyst for CO_2 hydrogenation to methanol, because it can be used in a wider temperature range than conventional Cu-Zn catalysts [1,2]. Mechanistically, methanol is thought to be formed by CO_2 adsorption and activation on oxygen vacancy sites (O_v) in In_2O_3 , while adjacent In and O sites are involved in H_2 activation. Heterolytic H_2 dissociation on In_2O_3 leads to the formation of surface hydroxyl (O- $H^{\delta+}$) and indium hydride (In- $H^{\delta-}$). The hydride species can hydrogenate adsorbed CO_2 to formate, which is followed by stepwise hydrogenation to methanol in which protons are also involved [3,4]. In_2O_3 itself typically undergoes gradual deactivation during CO_2 hydrogenation [5]. While O_v sites are formed by partial reduction of the In_2O_3 surface by hydrogen [6], over-reduction of In_2O_3 can lead to sintering of the In_2O_3 particles and even metallic In, which is especially prone to sintering [5]. Together these phenomena contribute to the catalyst deactivation.

Promoters can enhance the catalytic activity and structural stability of In_2O_3 . Ni, Pd, and Pt provide active sites for H_2 dissociation, facilitating the hydrogenation of surface intermediates into methanol [7–9]. Such metals can also induce hydrogen spillover and assist in the surface reduction of In_2O_3 , providing more O_v sites for CO_2 adsorption. Zirconium oxide (ZrO_2) has been identified as promising structural promoter, serving as a support for In_2O_3 . Frei et al. reported that In_2O_3 dispersed

on monoclinic ZrO $_2$ (m-ZrO $_2$) shows a significantly higher methanol rate compared to In $_2O_3$ [10]. These authors argued that the lattice mismatch between the m-ZrO $_2$ support and the small In $_2O_3$ particles leads to enhanced formation of O_v . Yang et al. proposed that electron transfer from m-ZrO $_2$ to In $_2O_3$ can enhance H $_2$ dissociation on In $_2O_3$ and hydrogenation activity of surface intermediates toward methanol [11]. Besides, the structural stability of the In $_2O_3$ catalyst can be improved by supporting it on the m-ZrO $_2$ support. m-ZrO $_2$ has also been reported to stabilize and disperse the active InO $_x$ phase [12]. Furthermore, the authors stated that the high In $_2O_3$ dispersion on m-ZrO $_2$ and the specific interactions between In $_2O_3$ and ZrO $_2$ prevent over-reduction of In $_2O_3$ to metallic In at high reaction temperature.

Combining chemical and structural promoters can be a useful strategy to maximize the rate of methanol formation for CO_2 hydrogenation of In_2O_3 catalysts. Araújo et al. synthesized a $Pd-In_2O_3-ZrO_2$ catalyst by flame spray pyrolysis (FSP), which exhibited a nearly three times higher methanol formation rate than the binary Pd/In_2O_3 and In_2O_3/ZrO_2 reference catalysts [13]. The methanol formation rate linearly correlated with the concentration O_v sites. Operando characterization showed that $InPd_x$ alloy particles, decorated by InO_x layers, were formed during CO_2 hydrogenation [14]. Finally, it was postulated that CO_2 is activated on O_v on InO_x , while O_x is activated on O_x on O_x of O_x while O_x is activated on O_x on O_x of O_x while O_x is activated on O_x on O_x on O_x while O_x is activated on O_x on O_x on O_x while O_x is activated on O_x catalysts (O_x in O_x is group prepared a series of ternary O_x in O_x catalysts (O_x in O_x in

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binary M-In₂O₃ and In₂O₃-ZrO₂ counterparts [15–18]. Similar mechanistic explanations were put forward – the metal being responsible for H₂ activation and ZrO₂ inducing the formation of O_v sites on In₂O₃. This study also mentioned that the catalyst contains multiple structures of the promoting metal M, including single atoms, clusters and alloys with In. Due to this heterogeneity in the structure of the active M sites, it is challenging to derive accurate structure-performance relationship for methanol synthesis. Thus, there is a need for more defined ternary M-In₂O₃-ZrO₂ catalysts to systematically investigate the role of the different components in the catalytic mechanism of CO₂ hydrogenation to methanol.

In this study, we used a one-step flame spray pyrolysis (FSP) approach to obtain uniform NiO-In $_2O_3$ -Zr O_2 mixed oxides. First, we optimized the Zr O_2 content for CO $_2$ hydrogenation to methanol. The optimal Ni-In $_2O_3$ -Zr O_2 catalyst was significantly more active towards methanol formation than In $_2O_3$, In $_2O_3$ -Zr O_2 and Ni-In $_2O_3$ reference catalysts. To resolve the promoting roles of Ni and Zr O_2 in the ternary NiO-In $_2O_3$ -Zr O_2 system, a combination of spectroscopic tools and kinetic methods was employed. Operando diffuse reflectance infrared Fourier transform spectroscopy combined with steady-state isotopic transient kinetic analysis (DRIFTS-SSITKA) was used to follow the relevant surface intermediates for CO $_2$ hydrogenation to methanol.

2. Experimental section

2.1. Catalysts preparation

Ni-In₂O₃-ZrO₂ catalysts with a Ni content of 6.0 wt% and its counterparts (In₂O₃, ZrO₂, In₂O₃-ZrO₂ and Ni-In₂O₃) were prepared using a one-step flame spray pyrolysis (FSP) via a Tethis NPS10 setup. The precursor solution was prepared by dissolving appropriate amounts of In (NO₃)₃·xH₂O (99.999 %, Alfa Aesar) and promoter complexes including Ni(NO₃)₂·6H₂O (98.5 %, Sigma Aldrich) and zirconium (IV) acetylacetonate (Sigma Aldrich) in a 1:1 (vol %) solvent mixture of ethanol (HPLC, Sigma Aldrich) and 2-ethylhexanoic acide (99 %, Sigma Aldrich) at room temperature. The total metal concentration in the precursor was maintained at 0.15 mol/L. The solution was pumped through a 0.4 mm nozzle at a flow rate of 1.0 mL/min, and dispersed into a flame with a flow of 1.5 L/min CH₄ and 3.0 L/min O₂. The prepared nanoparticles were collected on a glass-fiber filter (Hahnemühle FineArt GmbH, GF6, 257 mm in diameter). The samples are denoted by In_2O_3 , ZrO_2 , $In_2O_3(x)$ - ZrO_2 , Ni(6)-In₂O₃ and Ni(6)-In₂O₃(x)-ZrO₂, where x represents the In₂O₃ content (wt%).

2.2. Characterization

The textural properties of the as-prepared catalysts were analyzed by N_2 physisorption at $-196\,\,^{\circ}\text{C}$ using a Micrometrics TriStar II 3020 instrument. The samples were pretreated at 120 $^{\circ}\text{C}$ in a N_2 flow overnight. The Brunauer-Emmett-Teller (BET) method was used to determine the specific surface area.

The chemical components of the catalyst were analyzed using Inductively coupled plasma optical emission spectroscopy (ICP-OES) (Ametek SPECTROBLUE EOP). Prior to measurements, the sample was dissolved in a 1:2.75 (by weight) mixture of (NH₄)₂SO₄/(concentrated) H₂SO₄ and diluted with water.

X-ray diffraction (XRD) measurements were performed using a Bruker D2 Phaser diffractometer with Cu K α radiation (1.5406 Å) between 10 and 90° with a step size of 0.02° at 0.23 s/step scan rate.

Temperature-programmed reduction (H_2 -TPR) measurements were carried out using a Micromeritics AutoChem II setup equipped with a thermal conductivity detector (TCD). An amount of 50 mg of sample was loaded into a quartz U-tube between two quartz wool layers and pretreated in a He flow (50 mL/min) at 120 °C for 1 h. TPR was performed in a flow of 4 vol % H_2 in He (50 mL/min), while increasing the temperature from 40 °C to 800 °C at a rate of 10 °C/min. The outlet gas was

analyzed by a thermal conductivity detector (TCD). The $\rm H_2$ consumption was calibrated based on CuO reference.

X-ray absorption spectroscopy (XAS) measurements at the Ni K-edge were carried out at the CLÆSS beamline of the ALBA synchrotron (Barcelona, Spain) with a Si(111) double-crystal monochromator. For sample preparation, the catalysts were appropriately diluted with boron nitride (BN), pressed into pellets and sealed in Kapton tape. The preparation of used samples for XAS characterization involved CO2 hydrogenation in the reaction mixture ($CO_2/H_2/N_2 = 10:30:10$ mL/min) at 300 °C and 30 bar for 14 h, followed by release of the pressure to atmospheric pressure at 300 °C, cooling to room temperature in a N2 flow of 50 mL/min and transfer to a glove-box without air exposure. The further sample preparation for XAS was done as above in the glove-box, followed by sealing of the holder by Kapton tape. The sample was analyzed at room temperature at a total pressure of \sim 0.07 mbar. For the XAS measurements, the sample was recorded in transmission mode. Ni foil and NiO references were measured simultaneously in transmission mode for energy calibration under the same conditions. The data analvsis, including energy calibration, normalization, linear combination fitting (LCF) analysis and EXAFS fitting were carried out using the Demeter package (Athena/Artemis software). The relevant scattering paths were calculated with the FEFF6 code based on crystal structures of face-centered cubic (fcc) Ni metal, fcc NiO, and hexagonal Ni-In alloy. A Ni-In (oxidic) single scattering path was also incorporated in the EXAFS fitting [8]. The amplitude reduction factor (S_0^2) was obtained by fitting the Ni foil. The distance (ΔR), coordination number (CN), and Debye-Waller factor (σ^2) were fitted. The Fourier-transformed EXAFS are plotted without phase-correction.

In situ high-pressure IR spectroscopy measurements were performed in transmission mode using a Nicolet FT-IR spectrometer equipped with a cryogenic MCT detector. The sample pellets were obtained by diluting the catalyst with FSP-derived ZrO₂ (surface area of 204 m²/g, tetragonal and monoclinic mixed phases) in a 1:10 ratio by mass. An amount of 15 mg of the diluted sample was pressed into a pellet and pretreated in a He flow of 100 mL/min at 260 °C for 1 h. After cooling to 40 °C in He, a background spectrum was collected. For in situ IR measurements at elevated pressure, the system was pressurized to 10 bar in CO₂/H₂ mixture (1:3, total flow 50 mL/min). Then, the system was heated to 300 °C and maintained for 1 h. Spectra were collected throughout the temperature-programmed and constant-temperature reaction steps. For subsequent temperature-programmed desorption measurements in He, the sample was cooled to 50 °C after temperature-programmed CO₂ hydrogenation. Then, the gas feed was switched from the reaction gas mixture (CO_2 : $H_2 = 1:3$, 50 mL/min, 10 bar) to He (100 mL/min, 1 bar) at 50 $^{\circ}$ C, followed by heating to 400 $^{\circ}$ C in He, while collecting IR spectra.

Operando diffuse reflectance infrared Fourier transform spectroscopy (DRIFTS) experiments were performed in a Vertex 70 v FT infrared spectrometer (Bruker) equipped with an MCT detector, mid-IR laser source and a Praying MantisTM accessory and cell (Harrick). An amount of 10 mg catalyst was placed on the top of the SiC layer in the cell. The sample was pretreated in an Ar flow of 50 mL/min at 260 °C, followed by recording a background spectrum. The catalyst was tested in reactant mixture (CO₂:H₂:Ar = 1:3:1, 50 mL/min, 1 bar) at 260 °C until a steady state is reached. The transient experiments were performed by switching the ¹²CO₂/H₂ feed to a ¹³CO₂/H₂ one at 260 °C. Ne was used as a tracer to account for the gas phase hold-up in the system. The gas composition after passing through the catalyst bed was analyzed using MS (Balzer Prisma), with the MS capillary inlet positioned in close proximity to the catalyst bed. This configuration allowed rapid gas replacement during switches, ensuring equal gas hold-up times as confirmed by MS and IR measurements. The mean surface-residence time τ^p was calculated by integrating the time response of the ${}^{12}C/{}^{13}C$ replacement in products (CO and methanol) and intermediates (HCOO* and CO*) as respectively measured by MS and IR, using Eq. (1):

$$\tau^{p} = \int_{0}^{\infty} (F^{p}(t) - F^{Ne}(t)) dt$$
 (1)

where F^p is the normalized transient response of the product P and F^{Ne} is the normalized transient response of the tracer Ne.

2.3. Catalytic activity measurements

The catalytic performance was evaluated in a down-flow stainlesssteel reactor with an inner diameter of 4 mm. The catalyst was sieved into particles with a size range of 125–250 µm, loaded into the reactor and diluted with 200 mg SiC. Prior to the reaction, the sample was pretreated in He (50 mL/min) at 260 $^{\circ}\text{C}$ using a rate 5 $^{\circ}\text{C/min}$ followed by a dwell of 1 h. After pretreatment, the sample was exposed to the reaction mixture (20 % $CO_2/60$ % $H_2/20$ % N_2) and the pressure in the reactor was increased to 30 bar using a back-pressure regulator. Apparent activation energies of methanol and CO formation were determined by adjusting the temperature in the range from 256 to 264 $^{\circ}$ C with steps of 2 $^{\circ}$ C at 30 bar (CO₂:H₂:N₂ = 1:3:1, 50 mL/min). To determine the reaction orders with respect to CO2 or H2 for methanol and CO formation, the CO₂ or H₂ flows were adjusted, while using a N₂ flow to balance the total flow rate (total flow 50 mL/min). To prevent condensation of products, the outlet gas line was kept at 130 °C. The product composition was analyzed by an online gas chromatograph (Interscience, CompactGC) equipped with Rtx-1 (FID), Rt-QBond and Molsieve 5 A (TCD), and Rt-QBond (TCD) columns. Response factors f(i) for each compound i, respective to the internal standard of N2, in the GC analysis were determined by Eq. (2):

$$f(i) = \frac{A(i) \times F(N_2)_{in}}{A(N_2) \times F(i)_{in}}$$
 (2)

where A(i) is the integrated area determined for the peak of compound i, and $F(i)_{in}$ is the corresponding known volumetric flow rate at the reactor inlet. The unknown effluent volumetric flow rate of product was determined using Eq. (3):

$$F(i)_{\text{out}} = \frac{A(i)}{A(N_2) \times f(i)} \times F(N_2)_{\text{out}}$$
(3)

The CO_2 conversion (X), product selectivity (S) and product formation rate (r) were calculated using the following equations:

$$X(\text{CO}_2) = \frac{F(\text{CO})_{\text{out}} + F(\text{CH}_3\text{OH})_{\text{out}} + F(\text{CH}_4)_{\text{out}}}{F(\text{CO}_2)_{\text{out}} + F(\text{CO})_{\text{out}} + F(\text{CH}_3\text{OH})_{\text{out}} + F(\text{CH}_4)_{\text{out}}}$$
(4)

$$S(\text{product}) = \frac{F(\text{product})_{\text{out}}}{F(\text{CO})_{\text{out}} + F(\text{CH}_3\text{OH})_{\text{out}} + F(\text{CH}_4)_{\text{out}}}$$
(5)

$$STY(CH_3OH) = \frac{F(CH_3OH)_{out} \times Mw(CH_3OH)}{V_m \times m_{cat}}$$
 (6)

where F stands for the volumetric flow rate determined based on the N_2 internal standard using calibrated response factors, $Mw_{(CH3OH)}$ is the molecular weight of methanol and V_m is the molar volume of ideal gas at standard conditions.

3. Results and discussion

3.1. Characterization as-prepared Ni-In₂O₃-ZrO₂

We prepared Ni-In $_2$ O $_3$ -ZrO $_2$ samples at different ZrO $_2$ contents (8–84 wt%) using FSP. A Ni content (metal basis) of 6.0 wt% was chosen, as this Ni content previously led to the highest methanol rate for the Ni-In $_2$ O $_3$ system prepared by FSP [8]. The In $_2$ O $_3$, Ni(6)-In $_2$ O $_3$ and In $_2$ O $_3$ -ZrO $_2$ reference samples were prepared in the same manner. The actual content of metal and metal oxide was similar to the theoretical content, as evidenced by elemental analysis (Table S1). XRD patterns of

all these samples are collected in Fig. S1. The main crystalline phase in $\rm In_2O_3$ and Ni(6)-In₂O₃ is cubic $\rm In_2O_3$ without any diffraction lines of Ni-containing phases. At a $\rm ZrO_2$ content below 44 wt%, $\rm In_2O_3$ is also the dominant phase in the Ni-In₂O₃-ZrO₂ samples. At higher $\rm ZrO_2$ content, the diffraction lines shift to lower angles in the $\rm In_2O_3$ (33)-ZrO₂ and Ni-In₂O₃-ZrO₂ samples. These changes indicate an increasing contribution of tetragonal $\rm ZrO_2$ (t-ZrO₂) phase, which exhibits diffraction lines close to those of cubic $\rm In_2O_3$, in line with an earlier study [10]. The only crystalline phase observed in Ni(6)/ZrO₂ is t-ZrO₂ phase. The absence of other diffraction lines points to the high dispersion of Ni on $\rm ZrO_2$.

Average crystallite sizes estimated by the Scherrer equation and BET surface areas are given in Table 1. Compared to $\rm In_2O_3$ with an average particle size of 5.6 nm, the as-prepared $\rm In_2O_3(33)\text{-}ZrO_2$, Ni(6)-In₂O₃-ZrO₂ and Ni(6)-In₂O₃ samples contain slightly smaller In₂O₃/t-ZrO₂ particles with sizes between 4.0 and 5.3 nm. For the as-prepared In₂O₃, Ni(6)-In₂O₃, and Ni(6)-In₂O₃(31)-ZrO₂ samples, the In₂O₃ particle size determined by Rietveld refinement is comparable to the average crystallite size estimated by the Scherrer equation (Table 1 and S2). Despite there is no obvious trend between the crystallite size and the Zr content, the surface areas of the Ni-In₂O₃-ZrO₂ samples increases from 170 m²/g for Ni(6)-In₂O₃ to 227 m²/g for Ni(6)-In₂O₃(10)-ZrO₂ with increasing Zr content.

3.2. Catalytic performance of CO₂ hydrogenation

The influence of the ZrO_2 content on the catalytic performance of the $Ni\text{-}In_2O_3\text{-}ZrO_2$ samples was evaluated in CO_2 hydrogenation at temperature of 260 °C, pressure of 30 bar, H_2/CO_2 ratio of 3 and weighthourly space velocity (WHSV) of 30,000 mL g_{cat}^{-1} h⁻¹. The results of these activity measurements are given in Table 2. The methanol rate exhibits a maximum of 0.33 g_{MeOH} g_{cat}^{-1} h⁻¹ at a ZrO_2 content of 64 wt% in the $Ni(6)\text{-}In_2O_3(31)\text{-}ZrO_2$ catalyst. The methanol selectivity of this catalyst is 51.8 % with CO (47.8 %) and CH₄ (0.4 %) being the other reaction products. The $Ni(6)\text{-}ZrO_2$ presents a CH₄ selectivity of nearly 100 % with CO as a minor side-product (0.03 %). Moreover, the CO_2 conversion of $Ni(6)\text{-}ZrO_2$ is much higher (82 %) than that of $Ni(6)\text{-}In_2O_3(31)\text{-}ZrO_2$ (7.5 %). These substantial differences can be explained by the formation of metallic Ni nanoparticles in $Ni(6)\text{-}ZrO_2$ that are large enough to catalyze CO_2 methanation [8,19,20]. As the reduced Ni

Table 1 Physicochemical properties of the as-prepared and used $\rm In_2O_3$ -based samples.

Sample	d _{XRD} (nm) ^a As-prepar	Specific surface area (m ² ·g ⁻¹) ed ^b	d _{XRD} (nm) ^a Used ^c	Specific surface area (m ² ·g ⁻¹)
In ₂ O ₃	5.6	150	12.5	67
$In_2O_3(33)$ - ZrO_2	5.3	190	5.8	173
Ni(6)-In ₂ O ₃	4.3	170	19.1	36
Ni(6)-	3.8	165	11.2	76
In ₂ O ₃ (86)- ZrO ₂				
Ni(6)- In ₂ O ₃ (68)- ZrO ₂	5.0	169	11.8	111
Ni(6)- In ₂ O ₃ (50)- ZrO ₂	4.0	195	8.6	140
Ni(6)- In ₂ O ₃ (31)- ZrO ₂	4.4	187	5.0	142
Ni(6)- In ₂ O ₃ (10)- ZrO ₂	4.0	227	4.3	180
Ni(6)-ZrO ₂	4.0	236	6.7	110

- ^a Particle size based on XRD line broadening.
- ^b As-prepared samples prepared by FSP.
- $^{\rm c}$ After CO $_2$ hydrogenation (300 $^{\circ}\text{C},$ 30 bar, CO $_2/\text{H}_2/\text{N}_2 = 10/30/10$ mL/min, 12 h).

Table 2 Catalytic performance for Ni-In₂O₃-ZrO₂ samples. ^a

Sample	CO ₂ conversion (%)	Selectivity	7	Methanol rate	
		S (MeOH) (%)	S (CO) (%)	S (CH ₄) (%)	$(g_{MeOH} g_{cat}^{-1} h^{-1})$
Ni(6)-In ₂ O ₃ Ni(6)- In ₂ O ₃ (86)- ZrO ₂	5.2 6.2	45.2 42.4	54.7 57.4	0.1 0.2	0.20 0.23
Ni(6)- In ₂ O ₃ (68)- ZrO ₂	6.4	45.9	53.8	0.3	0.25
Ni(6)- In ₂ O ₃ (50)- ZrO ₂	7.0	48.0	51.7	0.3	0.29
Ni(6)- In ₂ O ₃ (31)- ZrO ₂	7.5	51.8	47.8	0.4	0.33
Ni(6)- In ₂ O ₃ (10)- ZrO ₂	6.1	23.5	76.3	0.3	0.12
Ni(6)-ZrO ₂	81.6	0.0	0.0	100.0	0.00

 $[^]a$ Reaction conditions: 260 °C, 30 bar, CO $_2/H_2/N_2=10/30/10$ mL/min, and WHSV $=30,\!000$ mL h^{-1} $g_{\rm cab}^{-1}$ 12 h.

particles in Ni-In $_2O_3$ and Ni-In $_2O_3$ -ZrO $_2$ catalysts are much smaller, CH $_4$ formation is suppressed. The active sites at the Ni-In $_2O_3$ interface catalyze methanol and CO formation.

We then compared the catalytic performance of Ni(6)-In₂O₃(31)-ZrO₂, In₂O₃, Ni(6)-In₂O₃, In₂O₃(33)-ZrO₂ in CO₂ hydrogenation (30 bar,

 $\rm H_2/CO_2=3,~WHSV=60,000~mL~g_{cat}^{-1}~h^{-1})$ at 260 and 300 °C (Fig. 1). The $\rm In_2O_3(33)\text{-}ZrO_2$ and Ni(6)-In $_2O_3(31)\text{-}ZrO_2$ samples have the same In/Zr ratio of 3/7. The CO $_2$ conversion increases from 0.7 % for $\rm In_2O_3$ to 1.5 % for $\rm In_2O_3(33)\text{-}ZrO_2$, 3.2 % for Ni(6)-In $_2O_3$ and 5.2 % for Ni(6)-In $_2O_3(31)\text{-}ZrO_2$ at 260 °C. In $_2O_3$ and In $_2O_3(33)\text{-}ZrO_2$ exhibit a similar methanol selectivity of ~65 %. The methanol selectivity for the Nicontaining catalysts is much lower, i.e., 46 % for Ni(6)-In $_2O_3$ and 51 % for Ni(6)-In $_2O_3(31)\text{-}ZrO_2$. At 300 °C, the CO $_2$ conversion of all the catalysts increased, while the methanol selectivity decreased due to the formation of more CO. The trends in CO $_2$ conversion and methanol selectivity at this temperature are comparable to those observed at 260 °C.

The methanol rates are depicted in Fig. 1c. The methanol rate of \sim 0.45 g_{MeOH} g_{cat}^{-1} h^{-1} for Ni(6)-In₂O₃(31)-ZrO₂ is nearly equal to the sum of the methanol rates of $\sim 0.25~g_{MeOH}~g_{cat}^{-1}~h^{-1}$ for Ni(6)-In₂O₃ and $\sim 0.17~g_{MeOH}~g_{cat}^{-1}~h^{-1}$ for In₂O₃(33)-ZrO₂ at 260 °C. Based on this consideration, there is no synergy between promotion by Ni and ZrO2 for In₂O₃-catalyzed CO₂ hydrogenation. At 300 °C, the highest methanol rate of 0.55 g_{MeOH} g_{cat}^{-1} h^{-1} was observed for Ni(6)-In₂O₃(31)-ZrO₂, substantially higher than the rates observed for the binary references Ni (6)- \ln_2O_3 (0.34 g_{MeOH} g_{cat}^{-1} h^{-1}) and $\ln_2O_3(33)$ - ZrO_2 (0.38 g_{MeOH} g_{cat}^{-1} h^{-1}). Fig. 1d shows the methanol rates normalized to the surface area of the used catalysts. For this purpose, we used the BET surface areas of samples after 12 h CO₂ hydrogenation at 300 °C. In₂O₃ and In₂O₃(33)-ZrO₂ exhibit similar area-normalized methanol rates, indicating that the main role of ZrO2 is to disperse In2O3 better. Ni(6)-In2O3(31)-ZrO2 has a slightly higher methanol rate than In2O3. However, a significantly higher normalized methanol rate was observed in the Ni(6)-In₂O₃ catalyst compared to Ni(6)-In₂O₃(31)-ZrO₂. The lower efficiency of Ni

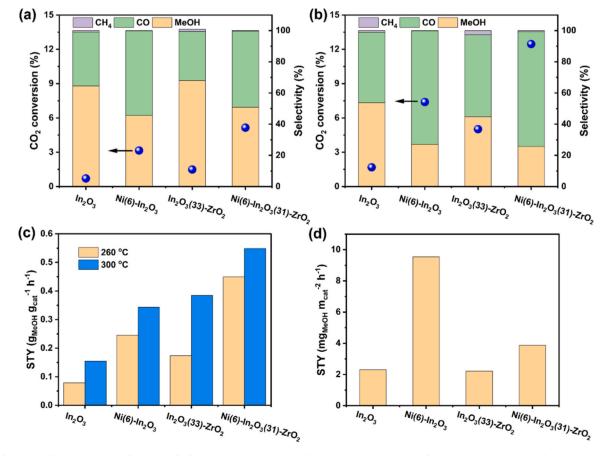


Fig. 1. Selectivity and CO_2 conversion during CO_2 hydrogenation over In_2O_3 , $Ni(6)-In_2O_3$, $In_2O_3(33)-ZrO_2$ and $Ni(6)-In_2O_3(31)-ZrO_2$ catalysts at (a) 260 °C and (b) 300 °C. (c) Methanol space-time yield (STY) normalized by surface area over In_2O_3 , $Ni(6)-In_2O_3$, $In_2O_3(33)-ZrO_2$ and $Ni(6)-In_2O_3(31)-ZrO_2$ catalysts at 300 °C. Reaction conditions: P=30 bar, $H_2/CO_2=3$, and WHSV=60,000 mL h^{-1} g_{cal}^{-1} .

promotion in the latter catalyst may be due to part of Ni ending up on $\rm ZrO_2$. Fig. S2 compares the stability of Ni(6)-In $_2\rm O_3$ and Ni(6)-In $_2\rm O_3$ (31)- $\rm ZrO_2$ catalysts during $\rm CO_2$ hydrogenation at 260 °C. Whereas both the activity and methanol rate of Ni(6)-In $_2\rm O_3$ decreased during the reaction of 14 h, the activity and methanol rate of Ni(6)-In $_2\rm O_3$ (31)- $\rm ZrO_2$ did not significantly change, indicating the stabilizing role of $\rm ZrO_2$ with respect to catalyst performance.

3.3. Ni and ZrO2 promotion

The XRD patterns of the used samples are shown in Fig. S3. The XRD patterns of the used Ni(6)-In₂O₃ and Ni(6)-In₂O₃-ZrO₂ samples are similar to those of the corresponding as-prepared samples with In₂O₃ as the main phase at low ZrO2 content and an increasing shift of the diffraction lines due to the formation of t-ZrO2 at higher ZrO2 content in the used $In_2O_3(33)$ - ZrO_2 and Ni(6)- In_2O_3 - ZrO_2 samples. In contrast to the presence of t-ZrO₂ in as-prepared Ni(6)-ZrO₂, the main phase in the used catalyst is m-ZrO₂. The phase transformation is likely driven by the high water concentration during the reaction, as this catalyst exhibited a relatively high CO2 conversion and high CH4 selectivity. Such phase transformation was also reported for a Pd-In₂O₃-ZrO₂ catalyst [13]. The diffraction lines for used In_2O_3 and Ni(6)- In_2O_3 are sharper than those for corresponding as-prepared samples, indicating that the In2O3 particles agglomerated during CO2 hydrogenation. The particle size and surface area of the used samples are shown in Table 1. The used Ni (6)-In₂O₃ sample contains larger particles of 19.1 nm than used In₂O₃ (12.5 nm), which can be attributed to a deeper reduction of In₂O₃ in Ni (6)-In₂O₃, caused by H₂ spillover from Ni. A similar phenomenon has been reported for Pd/In₂O₃ [21]. Particle agglomeration also occurs for the ZrO2-containing samples, but the degree of sintering strongly decreases with increasing ZrO₂ content. Especially the samples with a ZrO₂ content of 44 wt% and higher show only a small increase in the In₂O₃/t-ZrO₂ particle size, indicating the promoting effect of ZrO₂ on the structure of the catalyst. This finding is further supported by Rietveld refinement, revealing an In₂O₃ particle size of ~38 nm for Ni(6)-In₂O₃, which is substantially larger than the ~6 nm observed for Ni (6)-In₂O₃(31)-ZrO₂ (Table S2). The variation in surface area is in keeping with the particle size trend (Table 1). These findings show that (i) In₂O₃ is prone to sintering, (ii) Ni enhances sintering, likely due to hydrogen spillover and deeper reduction of In2O3, and (iii) ZrO2 stabilizes the dispersion of In₂O₃, even in the presence of Ni. Comparison to literature shows that sintering of In2O3 particles is a common

phenomenon, also observed for larger $\rm In_2O_3$ particles. For instance, Pérez-Ramírez's group used FSP method to prepare $\rm In_2O_3$ and $\rm Ni-In_2O_3$ samples, with $\rm In_2O_3$ particle sizes of 19 and 34 nm, respectively [22]. At nearly similar reaction conditions, these particles also sintered to respectively 29 and 43 nm [22].

The structure of the Ni species of Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ after the reaction was further characterized by XAS (Fig. 2). Ni Kedge XANES spectra of the Ni-containing samples are shown in Fig. 2a. The edge energy of 8344 eV in the as-prepared samples corresponds to that of the NiO reference, indicating that Ni is mainly in the +2 state. After reaction at 300 °C, the edge is located at lower energy, pointing to Ni reduction. As the edge energies are slightly higher than that of the Ni foil, it can be concluded that some Ni-oxide species remain in the used samples. The edge energy of used Ni(6)- $In_2O_3(31)$ - ZrO_2 is higher than that of used Ni(6)-In₂O₃, suggesting a lower reduction degree in the Zrcontaining samples. Linear combination fitting (LCF) of the XANES spectra confirms this, with metallic Ni contributions of 89 % for Ni(6)-In₂O₃ and 49 % for Ni(6)-In₂O₃(31)-ZrO₂ (Table S3). We speculate that sintering of In₂O₃ decreases the Ni-In₂O₃ interactions and benefits Ni reduction. The difference in Ni reduction degree can thus be linked to less pronounced sintering of Ni(6)-In₂O₃(31)-ZrO₂ compared to Ni(6)-In₂O₃. The presence of ZrO₂ in Ni(6)-In₂O₃(31)-ZrO₂ maintains a high In₂O₃ dispersion during the reaction compared to Ni(6)-In₂O₃. The higher reducibility of smaller In2O3 particles results in a stronger interaction with Ni, thereby impeding Ni reduction.

EXAFS at the Ni K-edge were recorded for as-prepared and used Ni (6)- In_2O_3 and Ni(6)- $In_2O_3(31)$ - ZrO_2 samples. The k^3 -weighted EXAFS and corresponding Fourier transforms of these spectra are shown in Figs. 2b, 2c and S4, while the fit results, including coordination distances (R) and coordination numbers (CN), are collected in Table S4. The fit results show that the first and second shells are dominated by Ni-O (R \sim 2.0 Å) and Ni-O-In (R \sim 3.3 Å) shells in the as-prepared Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ samples. A Ni-O-Ni (oxidic) shell with CN of ~2 was observed in Ni(6)-In₂O₃, suggesting the presence of some Nioxide agglomerates. The Fourier transforms of the EXAFS spectra of the used samples are clearly different. The fit results show a decrease in the CN of the Ni-O and Ni-In (oxidic) shells together with the appearance of a metallic Ni-Ni shell. This points to the reduction of oxidic Ni species to metallic Ni during the reaction. The presence of a Ni-In (metallic) shell at ~ 2.5 Å in used Ni(6)-In₂O₃ indicates some over-reduction of In, pointing to Ni-In alloy formation, as previously reported for Ni-In₂O₃ catalysts [3]. The formation of Ni-In alloy phases also dilutes the Ni

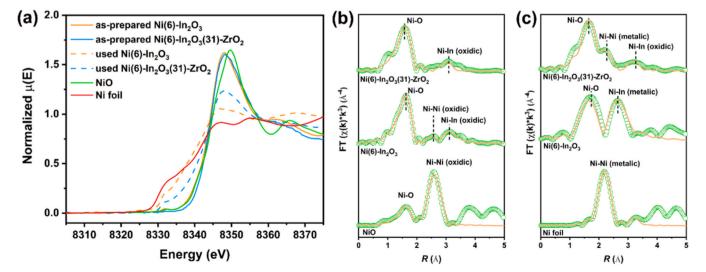


Fig. 2. (a) Normalized XANES spectra at the Ni K-edge of the as-prepared and used Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ catalysts. EXAFS with model fit for the (b) as-prepared and (c) used Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ catalysts after activation in CO₂ hydrogenation for 12 h. Activation conditions: T = 300 °C, P = 30 bar, $H_2/CO_2 = 3$.

surface facets that otherwise would catalyze methanation. Differently, a Ni-Ni (metallic) shell with R $\sim\!2.2$ Å was the only metallic shell observed in used Ni(6)-In₂O₃(31)-ZrO₂. This can suggest that the interactions between ZrO₂ and In₂O₃ hinder the reduction of In₂O₃. EXAFS analysis reveals a coordination number (CN) of $\sim\!2$ for the metallic Ni-Ni shell in Ni-In₂O₃-ZrO₂ and a CN of $\sim\!3$ for the metallic Ni-In shell in Ni-In₂O₃. These CNs are much smaller than the CNs numbers expected for nanoparticles (CN > 10). In fact, these CNs point to the presence of very small clusters of a few atoms. This is also evident from previous literature on Ni-In₂O₃ [3], who reported CNs of Ni-Ni shells of 1.4, 2.4, and 3.7 for 1, 5, and 15Ni-In₂O₃ (loading of Ni, wt%), indicative of well-dispersed Ni clusters in reduced Ni-In₂O₃ catalysts compared to bulk Ni metal and InNi₃ alloy with CNs of 12.

H2-TPR was used to investigate the reduction behavior in the Ni-In₂O₃ and Ni-In₂O₃-ZrO₂ samples (Fig. 3). Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ display a similar reduction feature at 238 °C, corresponding to surface In₂O₃ reduction. This reduction temperature is lower than the surface reduction temperature of 258 °C of pure In₂O₃ [1]. The lower reduction temperature observed for the Ni-containing samples can be attributed to Ni doping in In₂O₃, which distorts the In₂O₃ lattice, thereby facilitating In₂O₃ reduction [8]. The smaller size of the In₂O₃ particles in the Ni-promoted samples compared to that of pure In₂O₃ may also contribute to the higher reducibility of In₂O₃ [23]. Quantification of this reduction peak reveals H2 consumptions of 0.39 and 0.34 mmol/g_{cat} for Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ samples, respectively (Table S5). This indicates that the addition of Zr slightly inhibits the reduction of surface In₂O₃. As reported in the literature [5, 18], the formation of oxygen vacancies via the over-reduction of In₂O₃ results in disordered In₂O₃ and the formation of metallic In, ultimately leading to catalyst deactivation. ZrO2 assists in stabilizing lattice oxygen atoms of In2O3 and suppressing the over-reduction to metallic In during the reaction. A peak at 286 °C in Ni(6)-In2O3 can be assigned to the reduction of NiO [8]. This peak shifts to a higher temperature in Ni (6)-In₂O₃(31)-ZrO₂ and Ni(6)-ZrO₂ samples, indicating the stabilizing effect of ZrO2 on NiO reduction. The H2/Ni ratio corresponding to this feature is 1.65 for Ni(6)-In₂O₃ and 1.44 for Ni(6)-In₂O₃(31)-ZrO₂, suggesting that part of H₂ is used to reduce In₂O₃ to In, caused by hydrogen spillover from metallic Ni. ZrO2 is commonly regarded as a non-reducible oxide. The surface of ZrO2 near metal particles experiences only minor reduction at elevated temperatures [24]. In this work, a ZrO2 reference sample prepared by FSP (1.0 mL/min injection rate, surface area 204 m²/g, mixture of t-ZrO₂ and m-ZrO₂ phases) exhibits a reduction peak at 484 °C. The difference in reduction behavior of ZrO₂

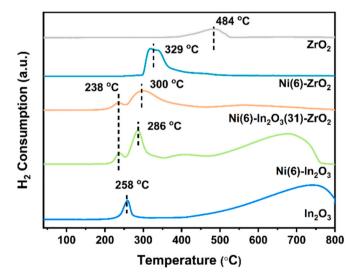


Fig. 3. H_2 -TPR profiles of the as-prepared In_2O_3 , Ni(6)- In_2O_3 , Ni(6)- In_2O_3 (31)- In_2O_2 , Ni(6)- In_2O_3 and In_2O_3 amples.

may be attributed to a difference in $\rm ZrO_2$ crystallite size between this work (\sim 5 nm) and the literature (\sim 12 nm) [24]. In our previous works [23,25], we found that decreasing the size of $\rm In_2O_3$ and $\rm CeO_2$ particles below 10 nm results in enhanced reducibility. A similar phenomenon may occur with $\rm ZrO_2$. The position of this peak shifts to a lower temperature and overlaps with the reduction peak in the NiO in the Ni (6)- $\rm ZrO_2$ and Ni(6)- $\rm In_2O_3(31)$ - $\rm ZrO_2$ samples. This also points to a role of hydrogen spillover from Ni, which is commonly observed for reduced metals on $\rm ZrO_2$, as for instance for $\rm Pt/ZrO_2$ [26].

We studied the differences in reaction kinetics between Ni(6)-In₂O₃(31)-ZrO₂ and Ni(6)-In₂O₃. The apparent activation energies for methanol synthesis and the reverse water-gas shift (rWGS) reaction are shown in Table S6 (Fig. S5). As can be expected the apparent activation energies for the rWGS reaction are higher than those for methanol synthesis. The apparent activation energies for methanol synthesis for Ni (6)-In₂O₃(31)-ZrO₂ is higher (65 kJ/mol) than for Ni(6)-In₂O₃ (44 kJ/ mol). It is difficult to relate these differences in apparent activation energy to mechanistic aspects. A key structural difference between the two catalysts is the smaller size of In₂O₃ particles, which may affect the adsorption strength of CO2-related reaction intermediates and the ratecontrolling step. The apparent reaction orders of H₂ and CO₂ for methanol synthesis are shown in Table S6 (Fig. S6). The H2 reaction orders for Ni(6)-In₂O₃(31)-ZrO₂ and Ni(6)-In₂O₃ are 2.2 and 1.5, while the CO₂ reaction orders are 0.3 and 0.4, respectively. The high H2 reactions orders point to a rate-limiting step of strongly hydrogenated surface intermediate such as H2CO* or H3CO* with the CO2 reaction orders, indicating a relatively high coverage with CO_x intermediates. The apparent reaction orders of H2 and CO2 with respect to CO formation are given in Table S6 (Fig. S7). The CO₂ reaction orders for CO formation for the Ni(6)- In_2O_3 and Ni(6)- $In_2O_3(31)$ - ZrO_2 catalysts are 0.4 and 0.3, respectively. While the H2 reaction orders with respect to CO formation is \sim 0 for Ni(6)-In₂O₃(31)-ZrO₂, the CO rate of Ni(6)-In₂O₃ first increases with H_2 partial pressure (order ~ 1.3) and then decreases when the H_2 partial pressure exceeds 18 bar. Overall, the order in H2 with respect to methanol is higher than with respect to CO, which is expected. The different H₂ reaction orders with respect to CO indicate that the active sites for CO formation in these two samples are different.

DRIFTS-SSITKA experiments were conducted to investigate relevant intermediates of methanol formation during CO₂ hydrogenation (Fig. 4). For the Ni(6)-In₂O₃(31)-ZrO₂ sample, we investigated the response to a switch of the reaction gas from $^{12}\text{CO}_2+\text{H}_2$ to $^{13}\text{CO}_2+\text{H}_2$ (CO₂:H₂:Ar = 1:3:1, gas flow rate = 50 mL/min, 1 bar) at 260 °C and 1 bar. The DRIFTS spectra obtained before and after the switch are given in Fig. 4a. These spectra contain bands at 2356 and 2017 cm⁻¹, corresponding to gaseous CO2 and carbonyls (CO*), respectively. The bands at 1600 and 2850 cm⁻¹ are assigned to the ν (CH) and ν_{as} (OCO) of formate in the C-H and C-O regions, respectively. These bands occur at lower wavenumbers after the isotopic switch from $^{12}\text{CO}_2+\text{H}_2$ to $^{13}\text{CO}_2+\text{H}_2$. We observe a substantial shift of the band at $1600~\text{cm}^{-1}$, while the band at \sim 2850 cm $^{-1}$ shows a small but significant shift to lower wavenumbers. The carbonates observed in the 1600-1200 cm⁻¹ region (1507, 1450, 1362 cm⁻¹) do not exhibit such a shift, indicating that they are spectator species and are not exchanged at the time scale of the experiment. The evolution of surface intermediates determined by DRIFTS and reaction products obtained by MS during the switch is shown in Fig. 4b-e. This switch leads to a decrease in the intensity of the 2017 and 1600 cm⁻¹ due to ¹²C-labelled CO* and HCOO*, respectively, and an increase in the intensity of the 1959 and 1552 cm⁻¹ bands due to ¹³C-labelled CO* and HCOO*. Concomitantly, increasing amounts of ¹³C-labelled methanol and CO are detected by MS. The surface residence time of H¹³COO* (\sim 380 s) is very close to the residence time of methanol (\sim 377 s) detected by MS (13 CH₃OH, m/z = 33). The residence time of 13 CO* and gaseous CO detected by MS (13 CO, m/z = 29) are ~40 s and ~14 s, respectively. These residence times are much shorter than the residence time of HCOO*. These findings clearly show that methanol and CO are formed via distinctly different reaction pathways. The steady-state

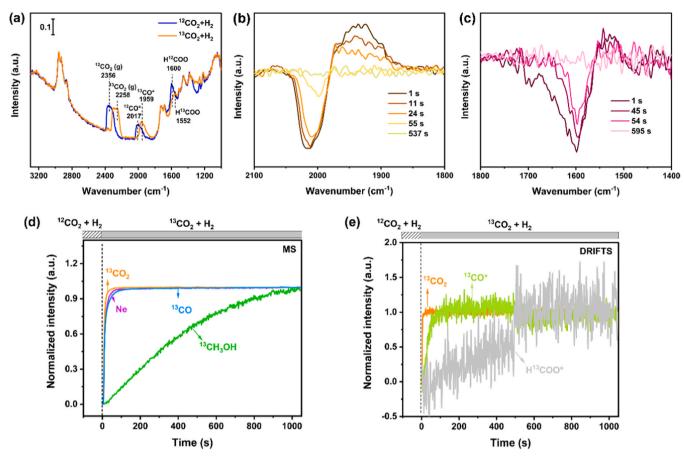


Fig. 4. DRIFTS-SSITKA experiment involving a switch from $^{12}\text{CO}_2 + \text{H}_2$ to $^{13}\text{CO}_2 + \text{H}_2$ over Ni(6)-In₂O₃(31)-ZrO₂. (a) DRIFTS spectrum collected before and after the switch. Detailed time-resolved DRIFTS spectra during the switch in the (b) carbonyl region and (c) formate region. (d) Normalized MS signals of Ne (m/z = 22), $^{13}\text{CO}_2$ (m/z = 45), ^{13}CO (m/z = 29) and $^{13}\text{CH}_3\text{OH}$ (m/z = 33) recorded by MS. (e) Normalized IR signals of $^{13}\text{CO}_2$ (2258 cm⁻¹), $^{13}\text{CO}^*$ (1959 cm⁻¹) and $^{13}\text{COO}^*$ (1552 cm⁻¹) by DRIFTS (reaction conditions: T = 260 °C, P = 1 bar, CO₂:H₂:Ar = 1:3:1, gas flow rate = 50 mL/min, Ne inert tracer).

reaction kinetics indicate that one of the last hydrogenation steps is controlling the methanol formation rate. This could be the hydrogenation of CH_3O^* . This leads to a tentative mechanism of consecutive adsorption of CO_2 and its hydrogenation to HCOO^* , CH_3O^* and finally methanol.

In situ IR spectroscopy was used to follow the evolution of surface intermediates for Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ during steadystate CO₂ hydrogenation and a subsequent switch to He (Fig. 5). These spectra were recorded in transmission mode at a total pressure of 10 bar. As the signal-to-noise ratio of the In₂O₃ samples was too low to record meaningful spectra, we used ZrO2 prepared by FSP as a diluent. Reference measurements with ZrO2 (Fig. S8) showed that exposure to a CO2/ H₂ mixture at 40 °C led to the formation of bicarbonate (HCO₃), monodentate carbonate (m- CO_3^2) and bidentate carbonate (b- CO_3^2) species. The bands of 1625 and 1225 cm⁻¹ are due to HCO₃, those at 1422 and 1335 cm^{-1} are attributed to m-CO $_3^{2-}$, and those at 1633, 1528 and 1087 cm^{-1} can be assigned to b-CO₃² [27,28]. Upon increasing the temperature to 260 °C, the intensity of the b-CO₃²⁻ band increased, accompanied by the appearance of polydentate carbonates (p-CO₃², broad band 1484 cm⁻¹) and weak features due to formate (HCOO*, 1564 and 1380 cm⁻¹) [29]. C-H vibrations of formate are absent, which is likely due to the very small amount of formates formed. Surface methoxy species were also not observed. Moreover, it was confirmed that FSP-derived ZrO2 did not exhibit any CO2 hydrogenation activity (260 °C, 30 bar, $CO_2/H_2/N_2 = 10/30/10$ mL/min). Despite the presence of carbonate on ZrO2 in the IR spectra of the catalyst samples, these contributions are minor, and ZrO2 does not show obvious signatures of formate and methoxy species. For the sample measurements, the IR spectra were recorded in the reaction mixture (CO_2 : $H_2 = 1:3$, 10 bar, 50 mL/min), while heating from 50 to 300 °C. After exposure of Ni (6)-In₂O₃ to this mixture at 50 $^{\circ}$ C, the spectra feature bands due to HCO₃ $(1613 \text{ and } 1225 \text{ cm}^{-1}), \text{ m-CO}_3^{2-} (1422 \text{ and } 1335 \text{ cm}^{-1}) \text{ and b-CO}_3^{2-} (1633 \text{ cm}^{-1})$ and 1528 cm⁻¹) species [27,28]. Increasing the temperature to 300 °C, the intensities of the m-CO₃² and H-CO₃ bands gradually decrease along with the appearance of bands corresponding to formate (HCOO*, 2970, 2872, 1590, 1570, 1384, 1365 cm⁻¹), methoxy (CH₃O*, 2920, 2822, 1141 and 1045 cm⁻¹) and polydentate carbonate (p- CO_3^{2-} , 1484 cm⁻¹) [27,30]. For Ni(6)-In₂O₃, we observe two additional bands at 1570 and 1590 cm⁻¹. According to the literature, the band at 1568 cm⁻¹ corresponds to formate adsorbed on In₂O₃, while the band at 1561 cm⁻¹ can be assigned to formate adsorption on ZrO2 [29]. The formate species on Ni(6)-ZrO₂ gave rise to a band at 1593 cm⁻¹ [31]. By analogy, we assign the band at 1570 cm⁻¹ to formate on In_2O_3 and the one at 1590 cm⁻¹ to formate on Ni sites. The minor difference in position might be caused by the likely smaller size of the Ni clusters in Ni-In₂O₃, while the inclusion of In into the Ni clusters can also be an explanation. Therefore, the surface contains formate species on Ni sites and on In2O3 in the Ni (6)-In₂O₃ catalyst. The corresponding spectra for Ni(6)-In₂O₃(31)-ZrO₂ evolve in the same way with temperature. The bands at 1568 and 1591 cm⁻¹ observed at 300 °C can be attributed to formate. Compared to Ni(6)-In₂O₃, the 1568 cm⁻¹ due to formate on In₂O₃ is stronger than the 1591 cm⁻¹ due to formate on Ni sites. This can be explained by the higher In₂O₃ dispersion in the presence of ZrO₂ promoter. The spectra also indicate that Ni(6)-In₂O₃(31)-ZrO₂ contains more carbonates than Ni(6)- In_2O_3 , mostly in the form of b- CO_3^2 species.

The amount of HCOO* and CH3O* species was estimated by

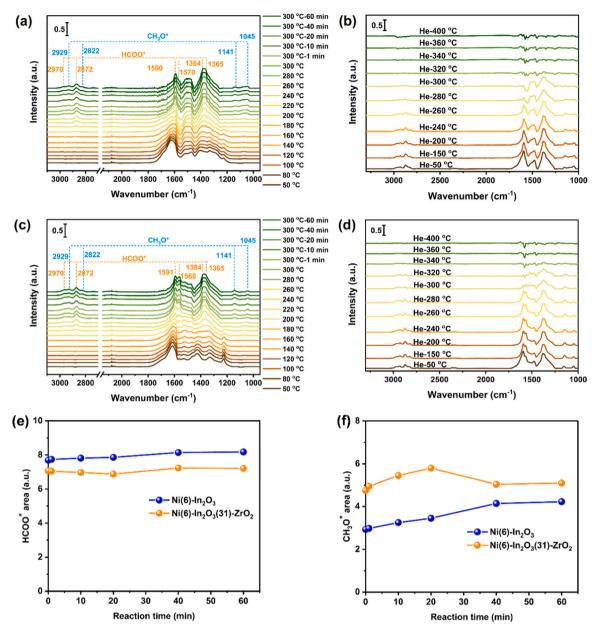


Fig. 5. FTIR spectra during CO_2 hydrogenation over (a) Ni(6)- In_2O_3 and (c) Ni(6)- In_2O_3 (31)- ZrO_2 . FTIR spectra after switching the reaction gas to He (1 bar) at the temperature from 50 to 400 °C over (b) Ni(6)- In_2O_3 and (d) Ni(6)- In_2O_3 (31)- ZrO_2 . The evolution of peak area of (e) HCOO* and (f) CH_3O^* collected from the spectra at 300 °C under reaction atmosphere for 60 min over Ni(6)/ In_2O_3 and Ni(6)- In_2O_3 (31)- In_2O_3 (31)-I

integrating the areas of the corresponding IR bands at 2872 and 2929 $\rm cm^{-1}$, respectively. The evolution of HCOO* and CH₃O* for Ni(6)-In₂O₃ and Ni(6)-In₂O₃(31)-ZrO₂ during CO₂ hydrogenation at 260 °C is shown in Fig. 5e and f. The intensity of the HCOO* band was stronger in Ni(6)-In₂O₃ than in Ni(6)-In₂O₃(31)-ZrO₂, which is likely due to the larger amount of In₂O₃ in the former sample. However, the formation of CH₃O* is faster on Ni(6)-In₂O₃(31)-ZrO₂ and, in the steady state, more CH₃O* is observed. This could be attributed to the stabilizing function in the conversion of formate to methoxy on ZrO₂.

To compare the adsorption strength of intermediates adsorbed on Ni (6)-In $_2$ O $_3$ and Ni(6)-In $_2$ O $_3$ (31)-ZrO $_2$, we cooled the sample to 50 °C after the reaction in CO $_2$ /H $_2$, followed by a switch to a He flow and a temperature increase to 400 °C (Fig. 5b and d). The formate bands at 1590 and 1570 cm $^{-1}$ for Ni(6)-In $_2$ O $_3$ disappeared at 280 °C, while these bands for Ni(6)-In $_2$ O $_3$ (31)-ZrO $_2$ only eroded at 300 °C. This suggests stronger adsorption of formate on the Zr-promoted sample. Also, carbonate

decomposition occurred at a higher temperature for Ni(6)-In $_2$ O $_3$ (31)-ZrO $_2$. These findings indicate that the structural promotion by ZrO $_2$, resulting in smaller In $_2$ O $_3$ crystallites, leads to stronger adsorption of CO $_2$ and its hydrogenated reaction intermediates.

4. Conclusion

Ni(6)-In $_2$ O $_3$ (31)-ZrO $_2$ prepared by FSP presents a significantly higher methanol rate than In $_2$ O $_3$, Ni(6)-In $_2$ O $_3$ and In $_2$ O $_3$ (33)-ZrO $_2$ reference catalysts under CO $_2$ hydrogenation conditions, indicating that the promoting effect of Ni and ZrO $_2$ is additive and not synergistic. A comprehensive analysis of kinetic data, and *in situ* IR results reveals that Ni facilitates the hydrogenation of adsorbed CO $_2$ into formate and methoxy reaction into methanol, while ZrO $_2$ stabilizes small In $_2$ O $_3$ particles and enhances its dispersion, promoting the conversion of formate to methoxy. The kinetic analysis indicates significant changes in the

reaction mechanism upon promotion, which are most likely due to the different particle sizes of In_2O_3 .

CRediT authorship contribution statement

Nikolay Kosinov: Writing – review & editing, Supervision. Hao Zhang: Investigation. Liang Liu: Writing – original draft, Methodology, Investigation, Conceptualization. Yu Gao: Formal analysis. Emiel J.M. Hensen: Writing – review & editing, Supervision, Project administration, Funding acquisition, Conceptualization.

Declaration of Competing Interest

The authors declare that they have no known competing financial interests or personal relationships that could have appeared to influence the work reported in this paper.

Data availability

Data will be made available on request.

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Appendix A. Supporting information

Supplementary data associated with this article can be found in the online version at doi:10.1016/j.apcatb.2024.124210.

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